



...we protect people!

SECURITY AND PROTECTION IN

PRODUCTION AND WAREHOUSE LOGISTICS



ECONFENCE®
protection · german made

BASIC LINE





GUARANTEED SECURITY AS STANDARD:

- ⊙ DGUV TYPE-TESTED
- ⊙ COMPLIANT WITH MACHINERY DIRECTIVE 2006/42/EC
- ⊙ EC DECLARATION OF CONFORMITY
- ⊙ CE MARKING
- ⊙ OPERATING INSTRUCTIONS



BASIC LINE



- // PAGE 03
- // PAGE 04–05
- // PAGE 06–09
- // PAGE 12–19
- // PAGE 20–27
- // PAGE 28–29
- // PAGE 30
- // PAGE 31
- // PAGE 32–35

- INTENDED USE
- PRODUCT RANGE OVERVIEW
- POSTS AND MESH
- 1-LEAF SWING DOORS
- 1-LEAF SLIDING DOORS
- ACCESSORIES AND EXTRAS
- SERVICE
- PLANNING YOUR ZONE PROTECTION
- OTHER SYSTEMS

FOR PRODUCTION AND WAREHOUSE LOGISTICS

ECONOMICAL AND FUNCTIONAL



Intended use:

The BASIC LINE protective fencing system is designed to establish a safe distance to protect people from coming into contact with hazardous machinery and facilities.

For use in production and warehouse logistics. In the event of mechanical strain, the stable mesh elements ensure employee protection is guaranteed.

Enjoy the benefits of BASIC LINE:

- DGUV type-tested. • Protective fencing compliant with Machinery Directive 2006/42/EC.
- Frameless modular design. On-site mesh customisation available.
- Quick and easy DIY installation of the components.
- Supplied with EC Declaration of Conformity and CE marking.

THE BASIC LINE PRODUCT RANGE:

System heights:
2000 | 2200 mm

Usable module lengths:
500 | 1000 | 1500 | 2000 mm

Door widths:
1-leaf swing doors: 1000 mm
1-leaf sliding doors: 1200 mm

Surface finish: Powder coated

QUICK + FLEXIBLE
MESH CUSTOMISATION.
RIGHT WHERE YOU NEED IT!

QUICK
INSTALLATION
GUARANTEED!

→ ECONOMICAL, APPEALING AND FUNCTIONAL

The ECONFENCE® **BASIC LINE** protective fencing system has been designed for use as a functional partition between people and hazardous areas.

For use in production and warehouse logistics.

→ ENJOY THE BENEFITS OF BASIC LINE:

- DGUV type-tested. Protective fencing compliant with Machinery Directive 2006/42/EC.
- Frameless modular design. On-site mesh customisation available.
- Quick and easy installation. All components supplied pre-assembled.
- Supplied with EC Declaration of Conformity and CE marking.

→ MESH AND POSTS ORDER NUMBERS AND MODELS

// 06–09

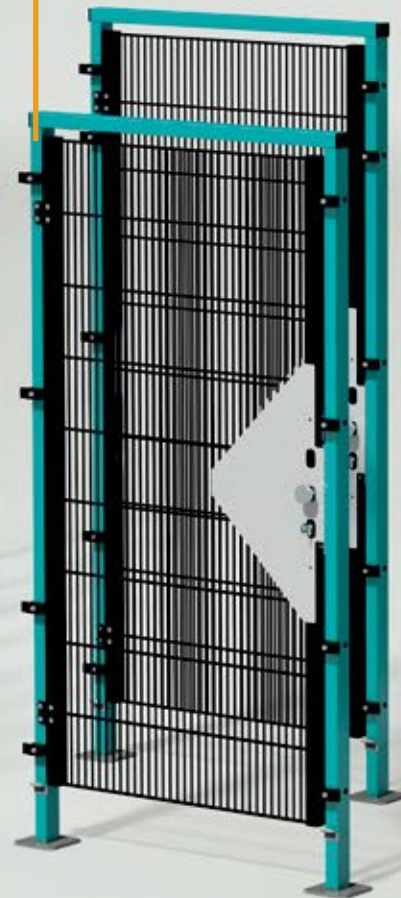
500 | 1000 | 1500 | 2000 mm



→ 1-LEAF SWING DOORS ORDER NUMBERS AND MODELS

// 12–19

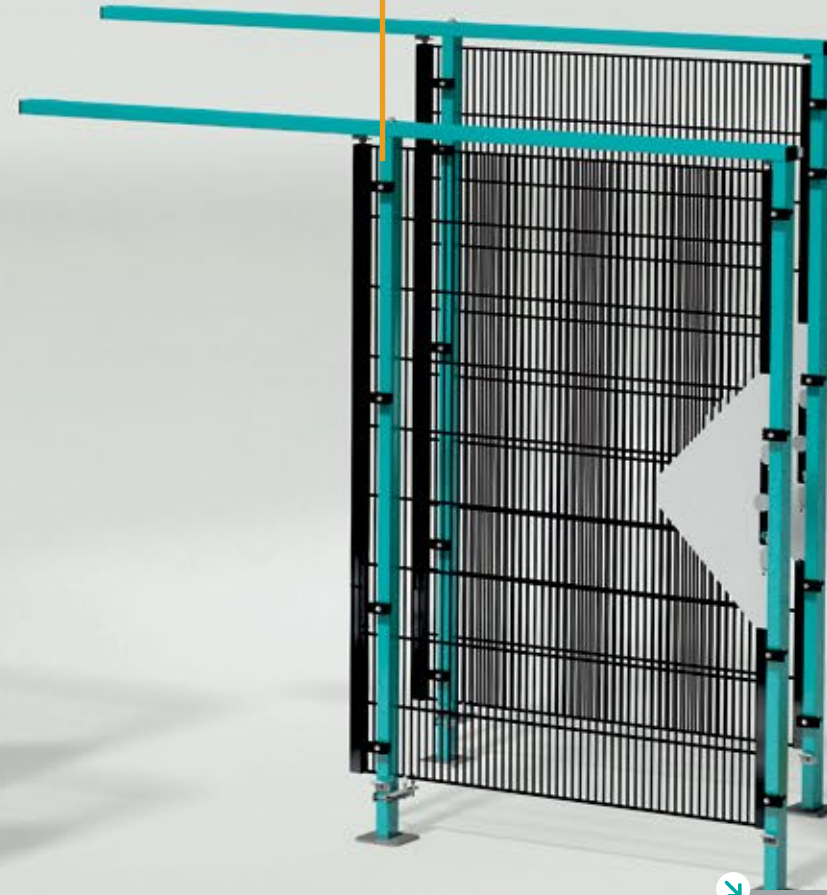
1000 mm



→ 1-LEAF SLIDING DOORS ORDER NUMBERS AND MODELS

// 20–27

1200 mm



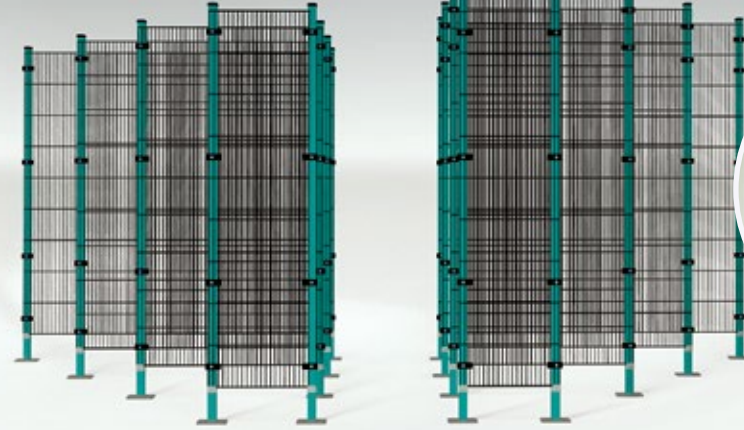
→ ACCESSORIES ORDER NUMBERS

// 28–29

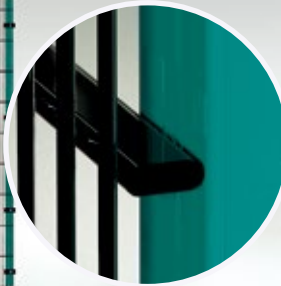


BASIC LINE

POSTS AND MESH // ORDER NUMBERS



A safe distance from
the hazardous area
→ See page 31



Usable unit lengths:
2000 mm → 500|1000|1500|2000 mm
2200 mm → 500|1000|1500|2000 mm

Standard posts

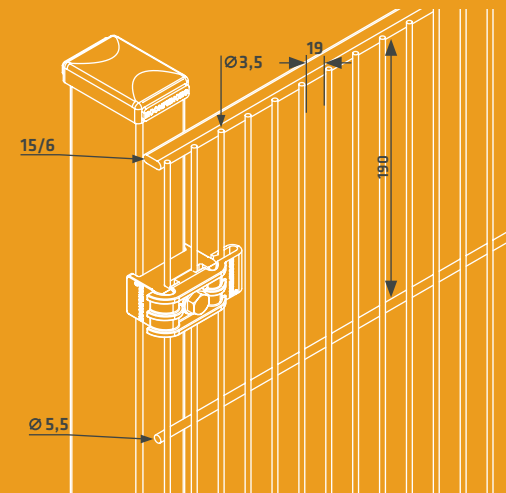
Comprising rectangular steel profiles and an assembly set (post cap, drive-in mesh support, plastic clamping element with steel screw, base plate)

Mesh elements

Horizontal, round wires on one side, 5.5 mm, or flat steel 15/6 mm; vertical wires 3.5 mm, spot-welded

Mesh size

Distance between the horizontal wires of 190 mm, standard distance between the vertical wires of 19 mm. This amounts to mesh dimensions of 19 x 190 mm.



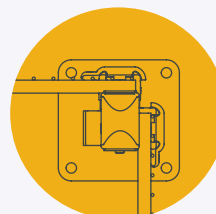
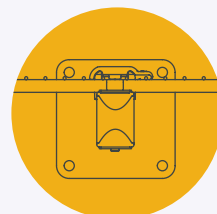
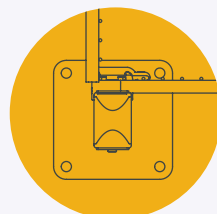
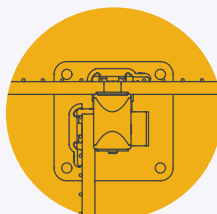
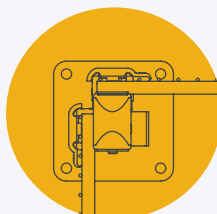
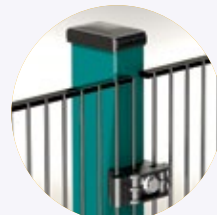
Corner post left,
outer corner

Corner post left,
T-configuration

Row post in an
inner-corner
configuration

Row, middle and
end posts

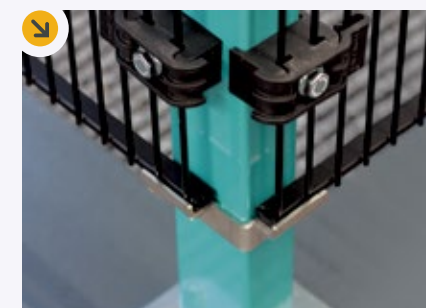
Corner post right,
outer corner



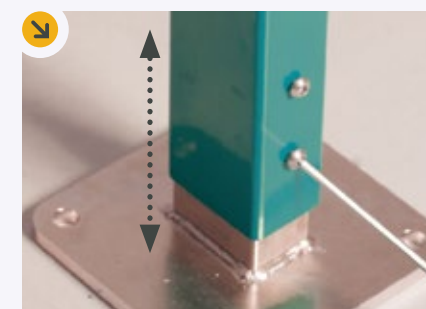
Use of undetachable fastening
elements



protective fencing with CE marking
by the manufacturer



Mesh connector
for straightforward installation



Height-adjustable base plate



IMPORTANT INFORMATION ABOUT YOUR PROTECTIVE FENCING PURCHASE

THIS GUARD IS CONSIDERED A SAFETY COMPONENT IN
ACCORDANCE WITH MACHINERY DIRECTIVE 2006/42/EC.

This is why the manufacturer is required to document the protective
fencing systems as follows on delivery and label them in accordance with
the Machinery Directive 2006/42/EC:

- » With EC Declaration of Conformity
- » With CE labelling



100% FLEXIBLE WITH FRAMELESS MODULAR DESIGN

The frameless modular design is
the most economical alternative to
conventional mesh frames.
Flexible mesh customisations
and recesses can even be incor-
porated on-site **without compro-
mising on stability.**

NO RE-WELDING REQUIRED!

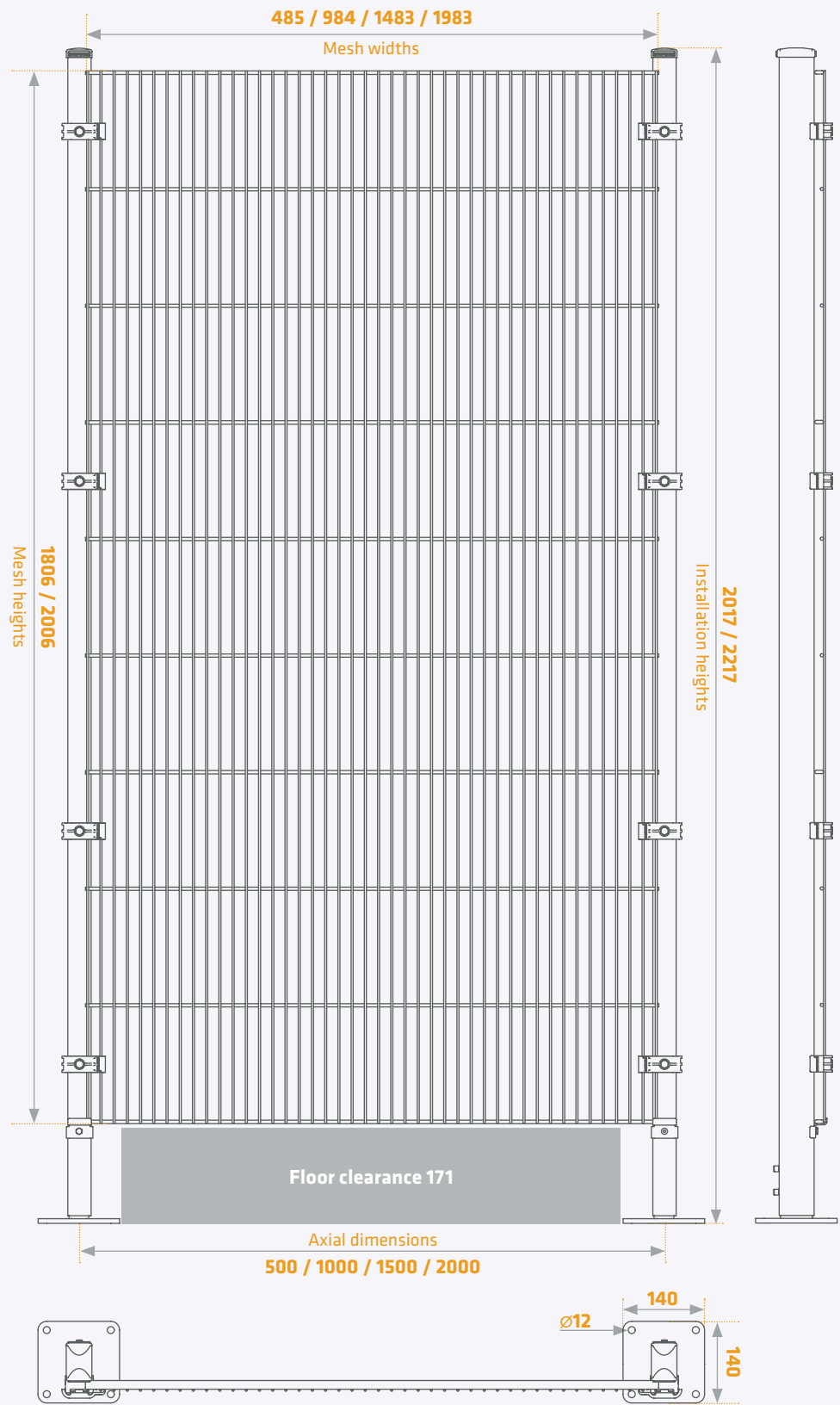


RAL colours are available to download
from our website:
www.econfence.com/ral.pdf



BASIC LINE

POSTS AND MESH // DETAILS AND ORDER NUMBERS



↑ All dimensions in millimetres

MESH // ORDER NUMBERS

System height 2000 mm

| Order no. | Colour group 2 | Colour group 3 | Colour group 4 | Mesh elements |
|-----------|----------------|----------------|----------------|---------------|
| | RAL | RAL | RAL | in mm (W x H) |
| B18005019 | 2-7035 | 3-xxxx | 4-xxxx | 485 x 1806 |
| B18010019 | 2-7035 | 3-xxxx | 4-xxxx | 984 x 1806 |
| B18015019 | 2-7035 | 3-xxxx | 4-xxxx | 1483 x 1806 |
| B18020019 | 2-7035 | 3-xxxx | 4-xxxx | 1983 x 1806 |

System height 2200 mm

| Order no. | Colour group 2 | Colour group 3 | Colour group 4 | Mesh elements |
|-----------|----------------|----------------|----------------|---------------|
| | RAL | RAL | RAL | in mm (W x H) |
| B20005019 | 2-7035 | 3-xxxx | 4-xxxx | 485 x 2006 |
| B20010019 | 2-7035 | 3-xxxx | 4-xxxx | 984 x 2006 |
| B20015019 | 2-7035 | 3-xxxx | 4-xxxx | 1483 x 2006 |
| B20020019 | 2-7035 | 3-xxxx | 4-xxxx | 1983 x 2006 |

➔ Example of a correct order:
Order no. B18015019 + colour group 2 + RAL colour no. 7035 = complete order number B18015019-2-7035

POSTS // ORDER NUMBERS

System height 2000 mm

| Designation | Order no. | Colour group 2 | Colour group 3 | Colour group 4 | Posts |
|-----------------------|-----------|----------------|----------------|----------------|------------------------------|
| | | RAL | RAL | RAL | Dimensions in mm (D x W x H) |
| Row post | BRP2000 | 2-7035 | 3-xxxx | 4-xxxx | 60/40/2017 |
| Universal corner post | BEPLR2000 | 2-7035 | 3-xxxx | 4-xxxx | 60/40/2017 |

System height 2200 mm

| Designation | Order no. | Colour group 2 | Colour group 3 | Colour group 4 | Posts |
|-----------------------|-----------|----------------|----------------|----------------|------------------------------|
| | | RAL | RAL | RAL | Dimensions in mm (D x W x H) |
| Row post | BRP2200 | 2-7035 | 3-xxxx | 4-xxxx | 60/40/2217 |
| Universal corner post | BEPLR2200 | 2-7035 | 3-xxxx | 4-xxxx | 60/40/2217 |

➔ Example of a correct order:
Order no. BRP2000 + colour group 2 + RAL colour no. 7035 = complete order number BRP2000-2-7035

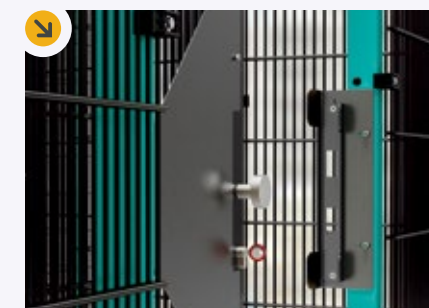




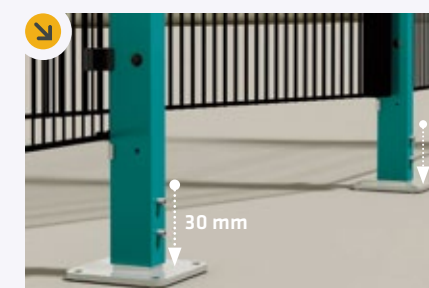
STABLE DOORWAY CROSSBEAMS
are also ideal for routing cables



INDIVIDUAL OPENING DIRECTION
for DIN left/right installation



REACH-THROUGH PROTECTION

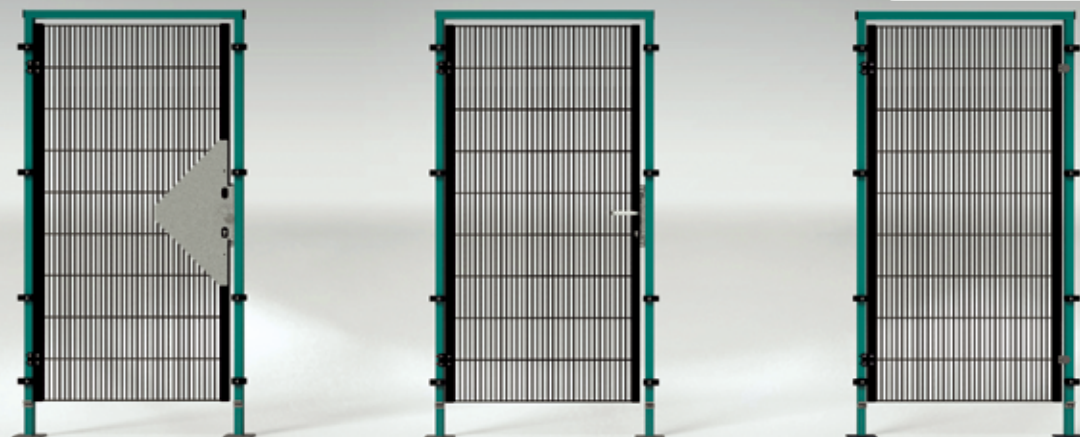


HEIGHT-ADJUSTABLE DOOR POSTS



BASIC LINE

1-LEAF SWING DOORS // ORDER NUMBERS

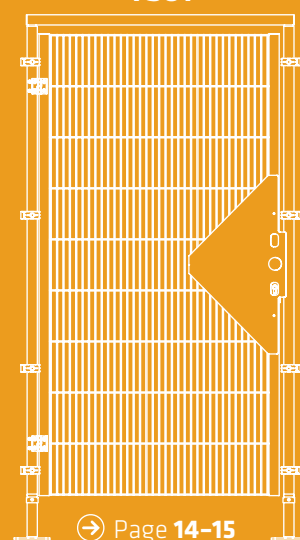


A safe distance from
the hazardous area
→ See page 31

Swing door heights: 2000/2200 mm
(Door leaf height 1800/2000 mm)

All door leaves with welded QR 40 lateral rail

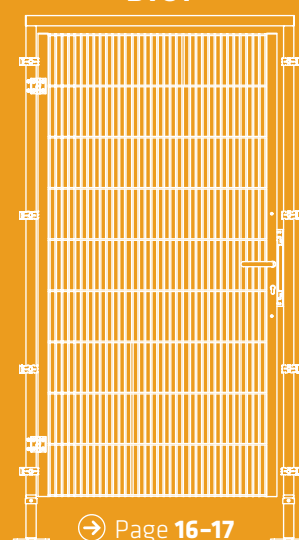
TS01



→ Page 14-15



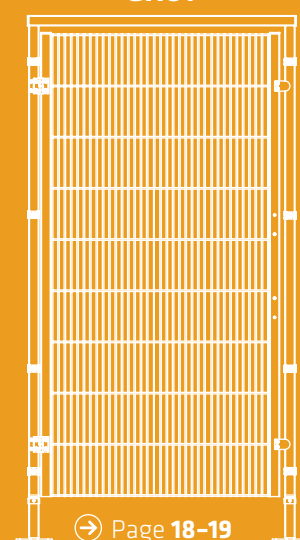
BT01



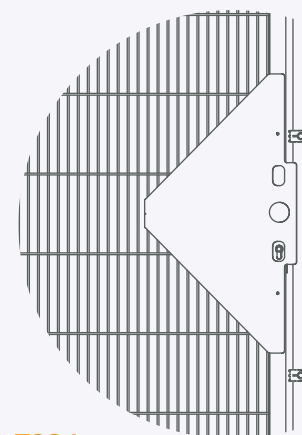
→ Page 16-17



GH01

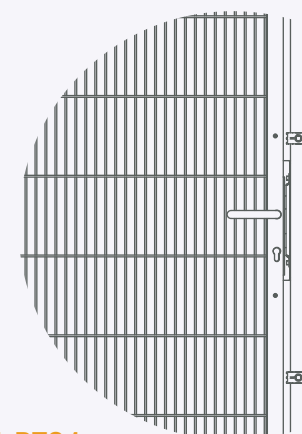


→ Page 18-19



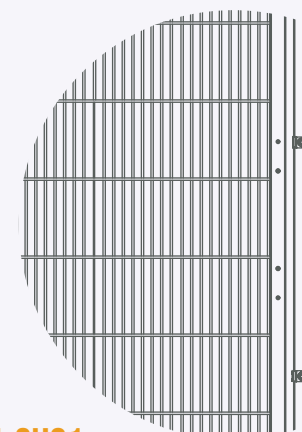
MODEL TS01

For use as a guard without an interlocking device; suitable for use as a point of maintenance access.



MODEL BT01

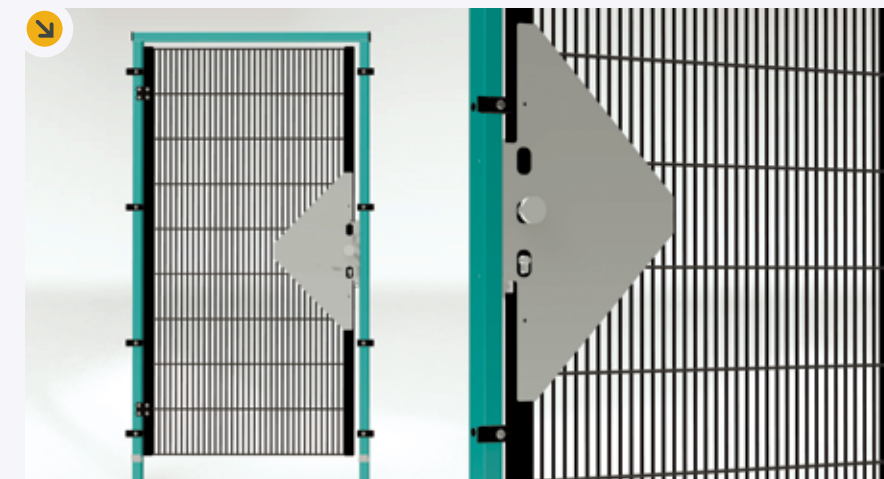
For use as a mobile guard in connection with an interlocking device*



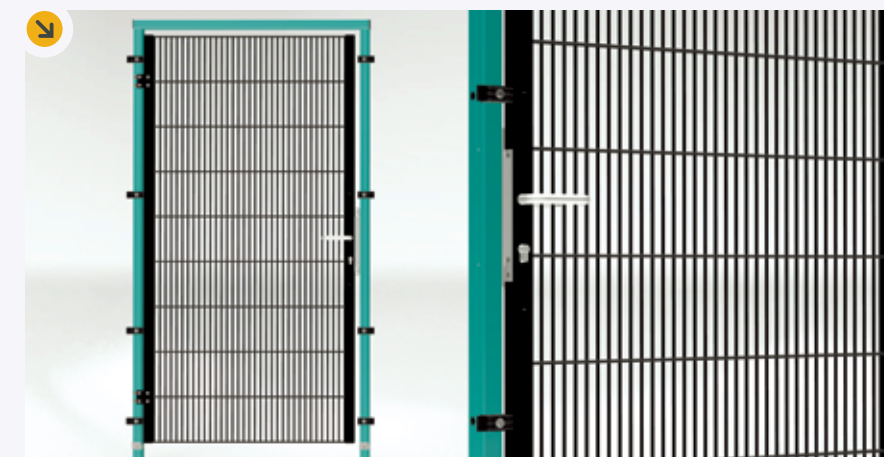
MODEL GH01

For use as a mobile guard in connection with an interlocking device*

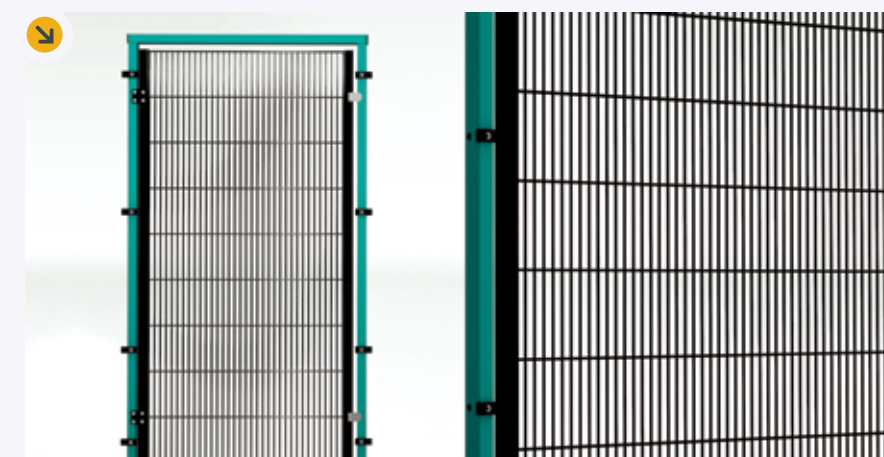
* The interlocking device is not included in the scope of delivery



Outer door handle, internal latch, reach-through protection, key required to open from the outside. No key required to open from the inside (emergency release).



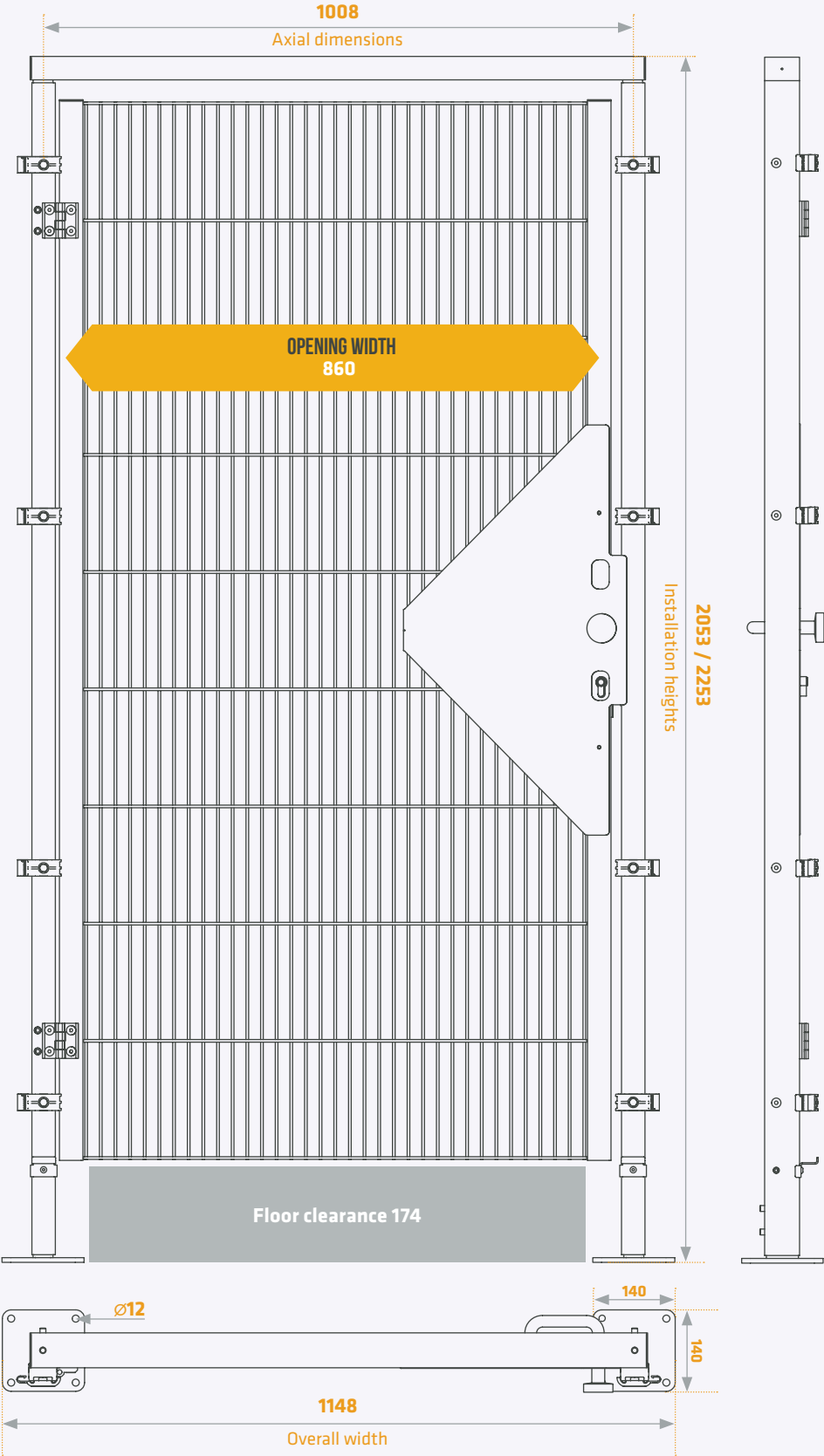
Outer and inner aluminium latch. Cannot be locked when closed. Complete with pre-locking function to prevent the door from locking while people are working in the hazardous area.



Door leaf with smooth stopping bar for installing a freely interchangeable interlocking device. Accompanying mounting brackets and interlocking devices available on request.

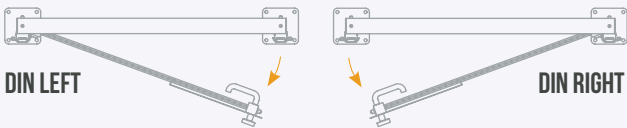
BASIC LINE

1-LEAF SWING DOOR TS01 // DETAILS AND ORDER NUMBERS



↑ All dimensions in millimetres

1-LEAF SWING DOOR TS01 // ORDER NUMBERS



System height 2000 mm

| Order no. | Colour group 2 | Colour group 3 | Colour group 4 | Door |
|-------------------|----------------|----------------|----------------|--------------------------|
| | RAL | RAL | RAL | Dimensions in mm (W x H) |
| BTLR18010019-TS01 | 2-7035 | 3-xxxx | 4-xxxx | 1148 x 2053 |

System height 2200 mm

| Order no. | Colour group 2 | Colour group 3 | Colour group 4 | Door |
|-------------------|----------------|----------------|----------------|--------------------------|
| | RAL | RAL | RAL | Dimensions in mm (W x H) |
| BTLR20010019-TS01 | 2-7035 | 3-xxxx | 4-xxxx | 1148 x 2253 |

➔ Example of a correct order:
Order no. BTLR18010019-TS01 + colour group 2 + RAL colour no. 7035 = complete order number BTLR18010019-TS01-2-7035

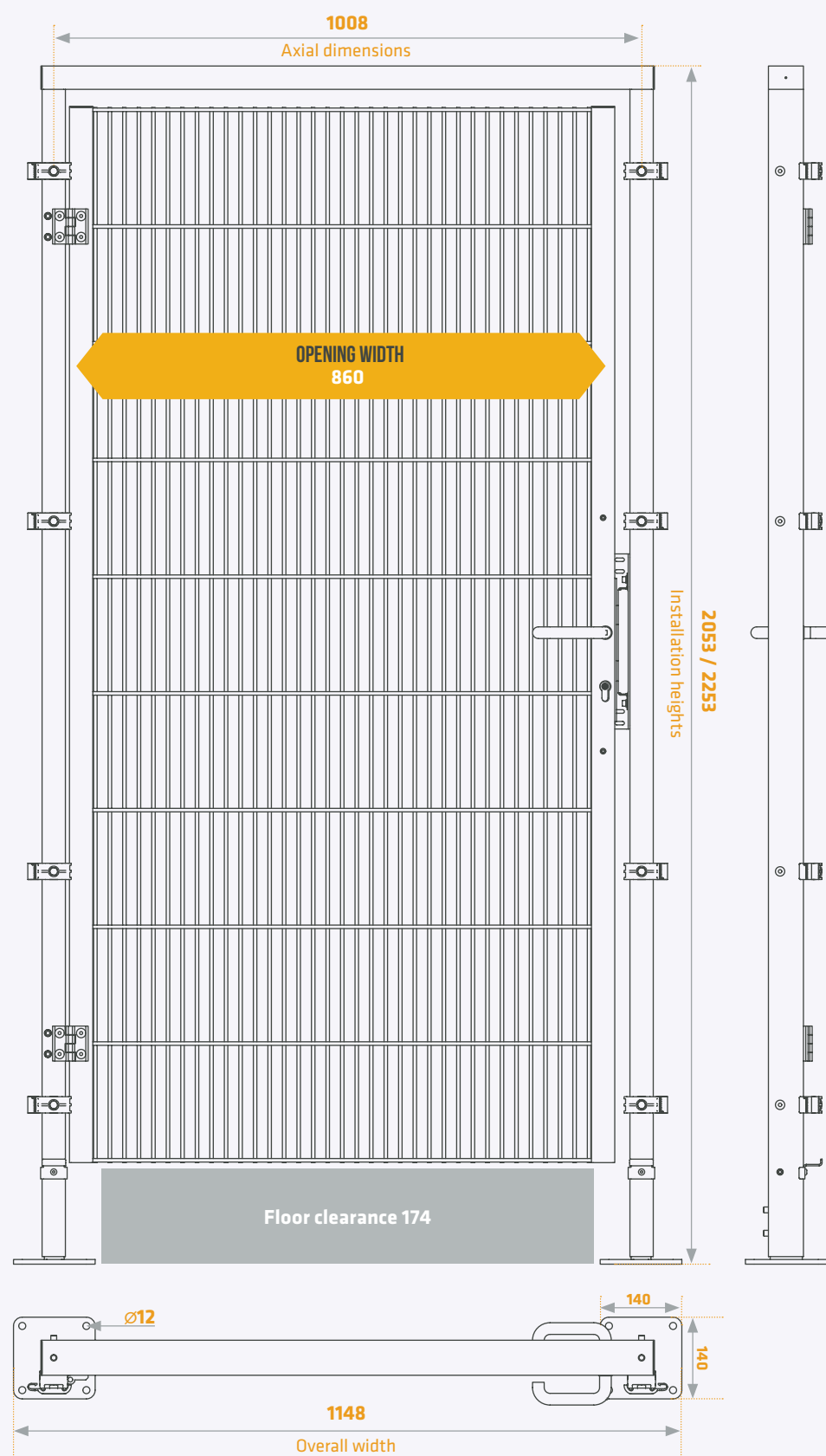


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www.econfence.com/ral.pdf



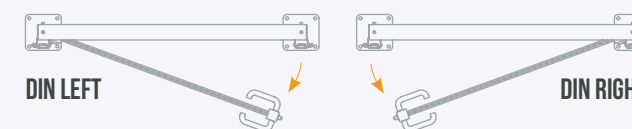
BASIC LINE

1-LEAF SWING DOOR BT01 // DETAILS AND ORDER NUMBERS



↑ All dimensions in millimetres

1-LEAF SWING DOOR BT01 // ORDER NUMBERS



 System height 2000 mm

| Order no. | Colour group 2 | Colour group 3 | Colour group 4 | Door |
|-------------------|----------------|----------------|----------------|--------------------------|
| | RAL | RAL | RAL | Dimensions in mm (W x H) |
| BTLR18010019-BT01 | 2-7035 | 3-xxxx | 4-xxxx | 1148 x 2053 |

 **System height 2200 mm**

| Order no. | Colour group 2 | Colour group 3 | Colour group 4 | Door |
|-------------------|----------------|----------------|----------------|--------------------------|
| | RAL | RAL | RAL | Dimensions in mm (W x H) |
| BTLR20010019-BT01 | 2-7035 | 3-xxxx | 4-xxxx | 1148 x 2253 |




Example of a correct order:

Order no. **BTLR18010019-BT01** + colour group **2** + RAL colour no. **7035** = complete order number **BTLR18010019-BT01-2-7035**



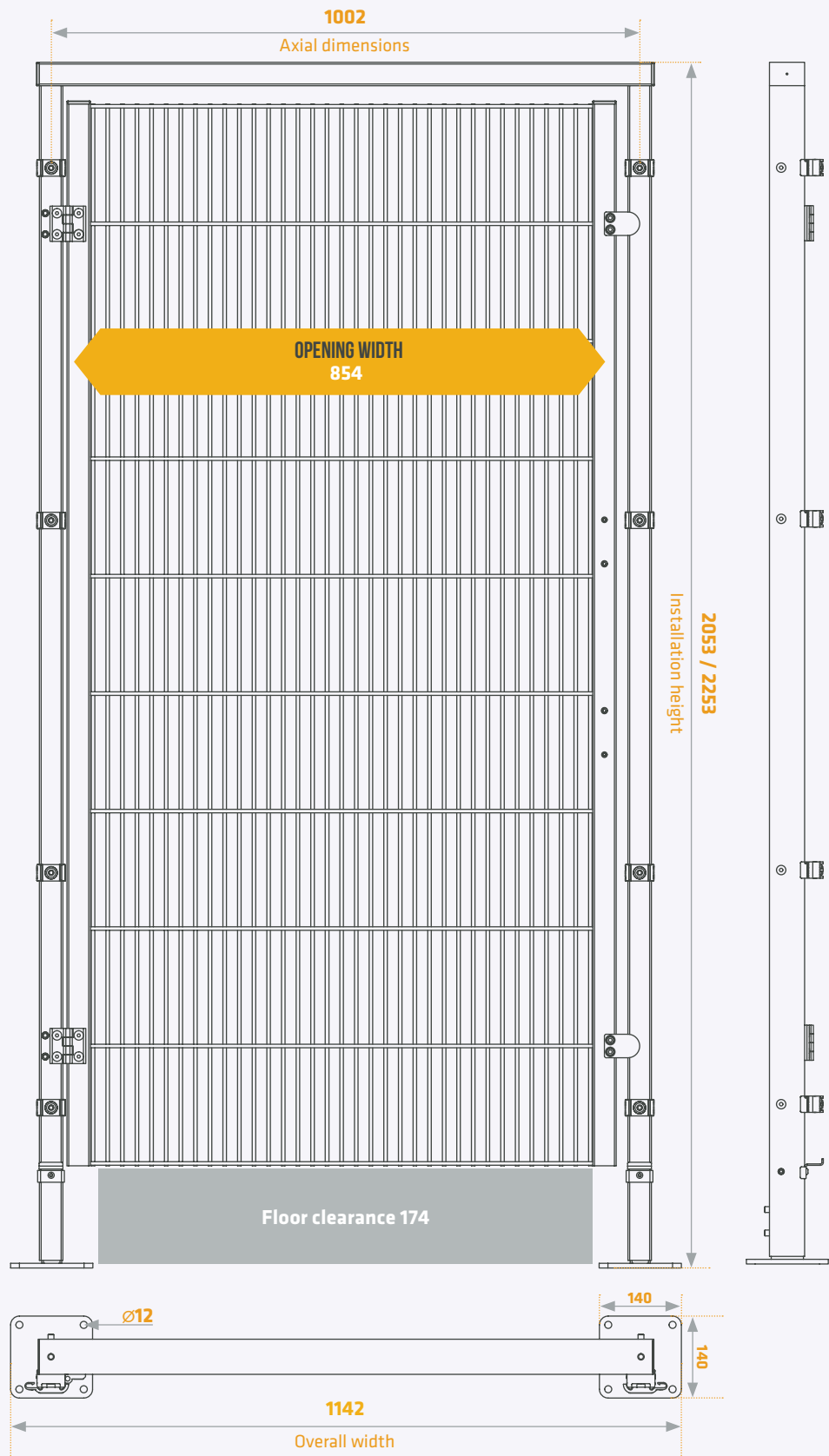
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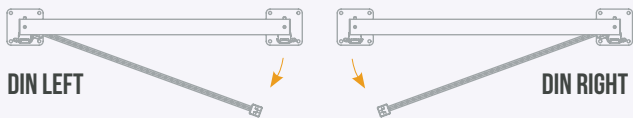
BASIC LINE

1-LEAF SWING DOOR GH01 // DETAILS AND ORDER NUMBERS



↑ All dimensions in millimetres

1-LEAF SWING DOOR GH01 // ORDER NUMBERS



System height 2000 mm

| Order no. | Colour group 2 | Colour group 3 | Colour group 4 | Door |
|-------------------|----------------|----------------|----------------|--------------------------|
| | RAL | RAL | RAL | Dimensions in mm (W x H) |
| BTLR18010019-GH01 | 2-7035 | 3-xxxx | 4-xxxx | 1142 x 2053 |

System height 2200 mm

| Order no. | Colour group 2 | Colour group 3 | Colour group 4 | Door |
|-------------------|----------------|----------------|----------------|--------------------------|
| | RAL | RAL | RAL | Dimensions in mm (W x H) |
| BTLR20010019-GH01 | 2-7035 | 3-xxxx | 4-xxxx | 1142 x 2253 |

➔ Example of a correct order:
Order no. BTLR18010019-GH01 + colour group 2 + RAL colour no. 7035 = complete order number BTLR18010019-GH01-2-7035



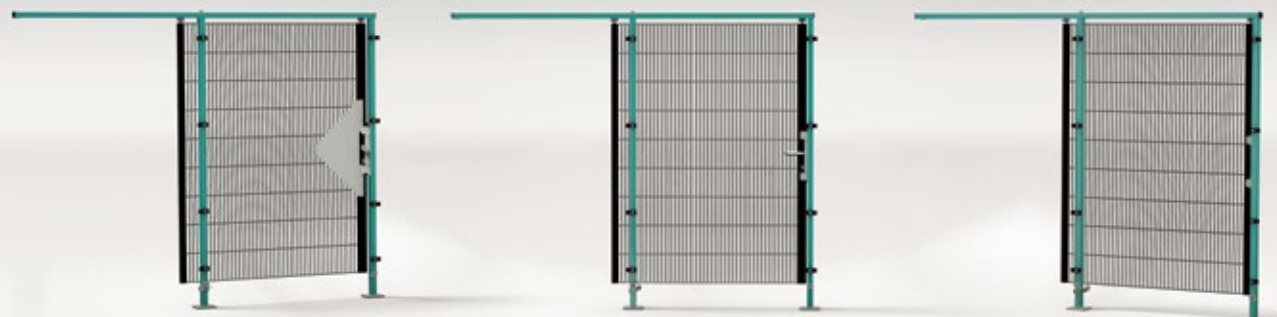
RAL colours are available to download from our website:
www.econfence.com/ral.pdf



BASIC LINE

1-LEAF SLIDING DOORS // ORDER NUMBERS

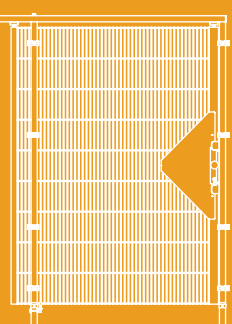
A safe distance from
the hazardous area
→ See page 31



Sliding door heights: 2000/2200 mm
(Door leaf height 1800/2000 mm)

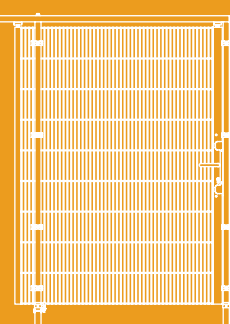
All door leaves with welded QR 40 lateral rail

TS01



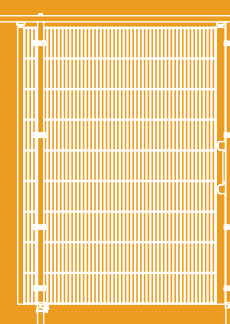
→ Page 22-23

BT01



→ Page 24-25

GH01



→ Page 26-27

DIN LEFT

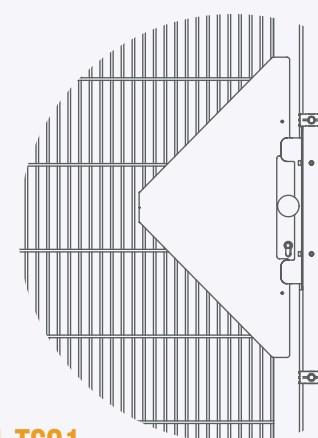
DIN RIGHT

DIN LEFT

DIN RIGHT

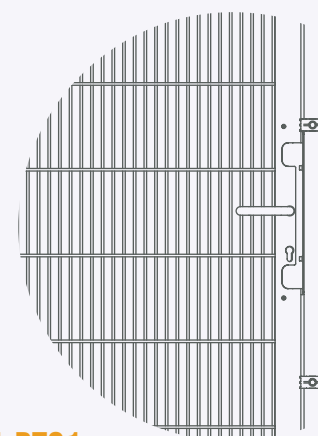
DIN LEFT

DIN RIGHT



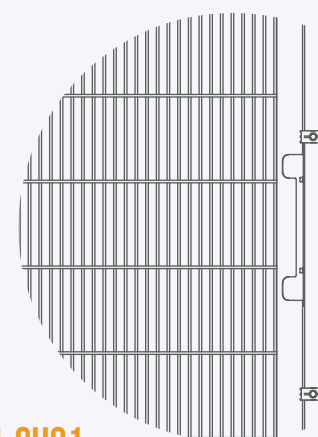
MODEL TS01

For use as a guard without an interlocking device; suitable for use as a point of maintenance access.



MODEL BT01

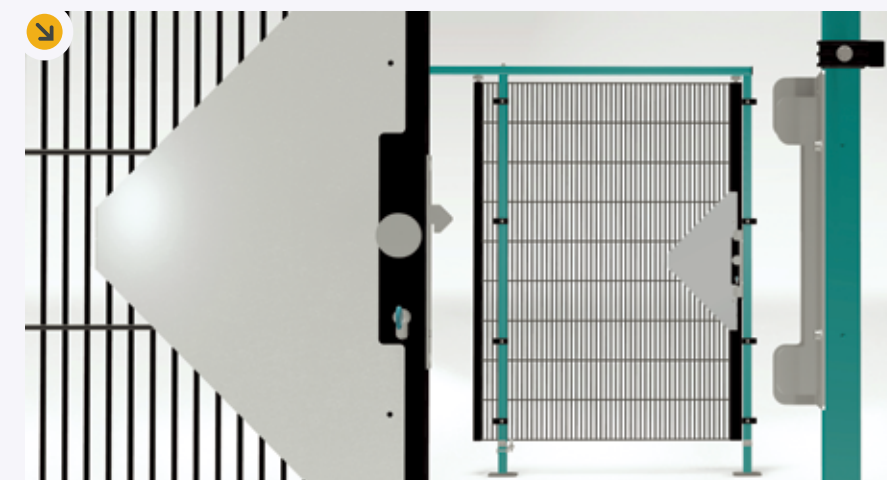
For use as a mobile guard in connection with an interlocking device.*



MODEL GH01

For use as a mobile guard in connection with an interlocking device.*

* The interlocking device is not included in the scope of delivery



Outer door handle, internal latch, reach-through protection, key required to open from the outside. No key required to open from the inside (emergency release).



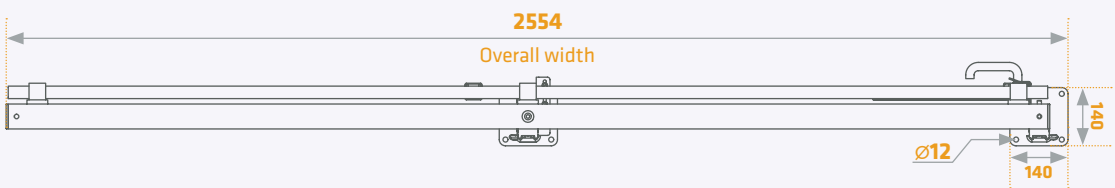
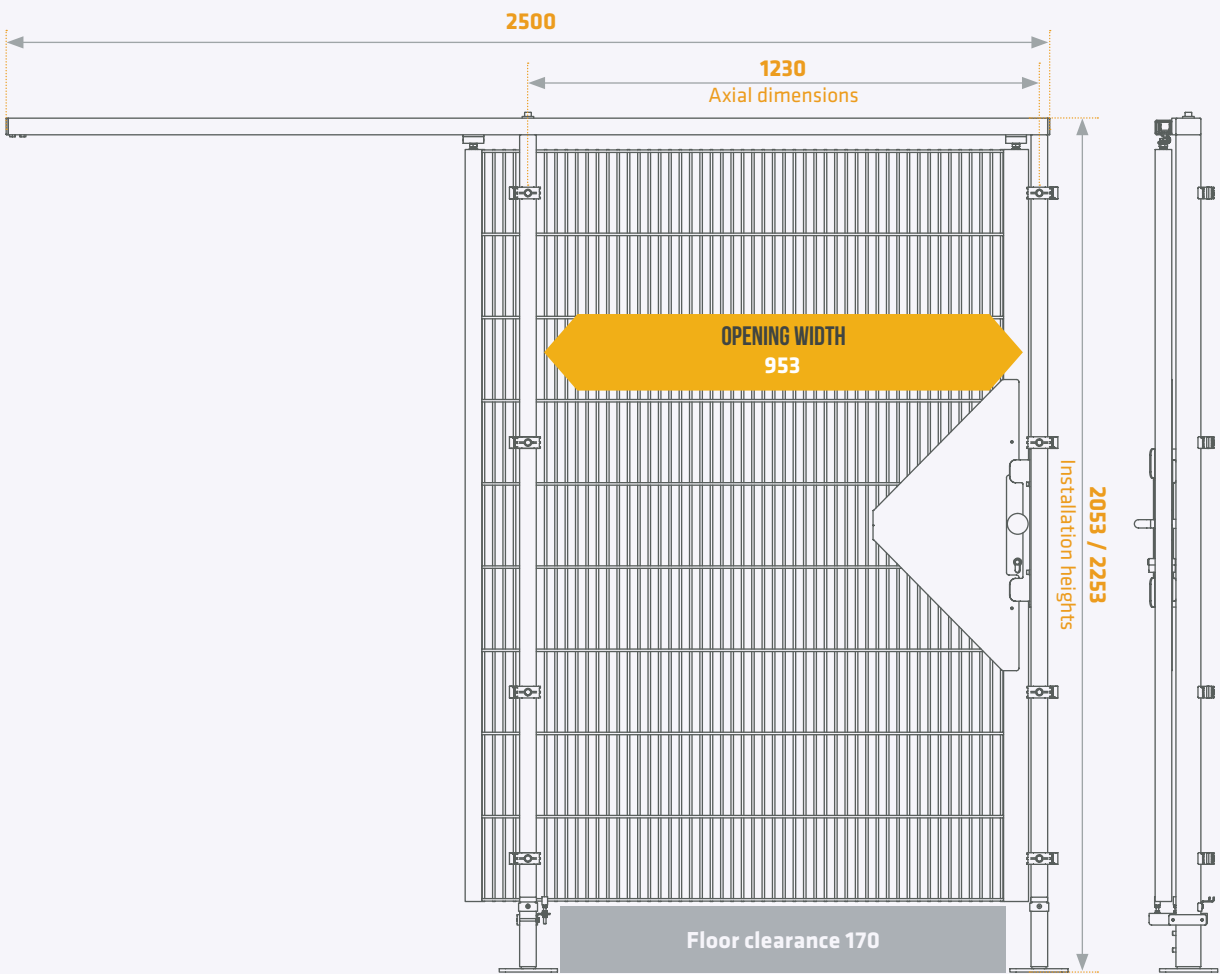
Outer and inner aluminium latch. Cannot be locked when closed.



Door leaf with smooth stopping bar for installing a freely interchangeable interlocking device.

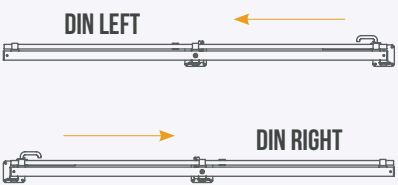
BASIC LINE

1-LEAF SLIDING DOOR TS01
// DETAILS AND ORDER NUMBERS



↑ All dimensions in millimetres

1-LEAF SLIDING DOOR TS01 // ORDER NUMBERS



System height 2000 mm

| Order no. | Colour group 2 RAL | Colour group 3 RAL | Colour group 4 RAL | Door Dimensions in mm (W x H) |
|--------------------|-----------------------|-----------------------|-----------------------|----------------------------------|
| BSTLR18012019-TS01 | 2-7035 | 3-xxxx | 4-xxxx | 2554 x 2053 |

System height 2200 mm

| Order no. | Colour group 2 RAL | Colour group 3 RAL | Colour group 4 RAL | Door Dimensions in mm (W x H) |
|--------------------|-----------------------|-----------------------|-----------------------|----------------------------------|
| BSTLR20012019-TS01 | 2-7035 | 3-xxxx | 4-xxxx | 2554 x 2253 |

➔ Example of a correct order:
Order no. BSTLR18012019-TS01 + colour group 2 + RAL colour no. 7035 = complete order number BSTLR18012019-TS01-2-7035



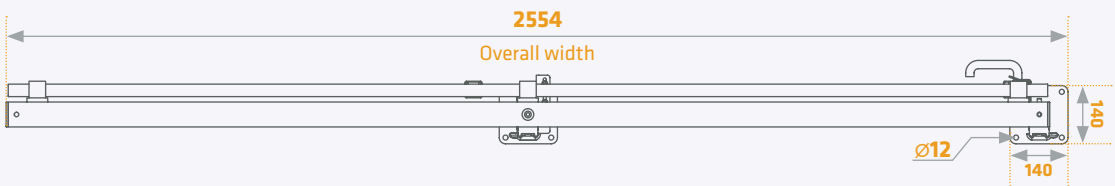
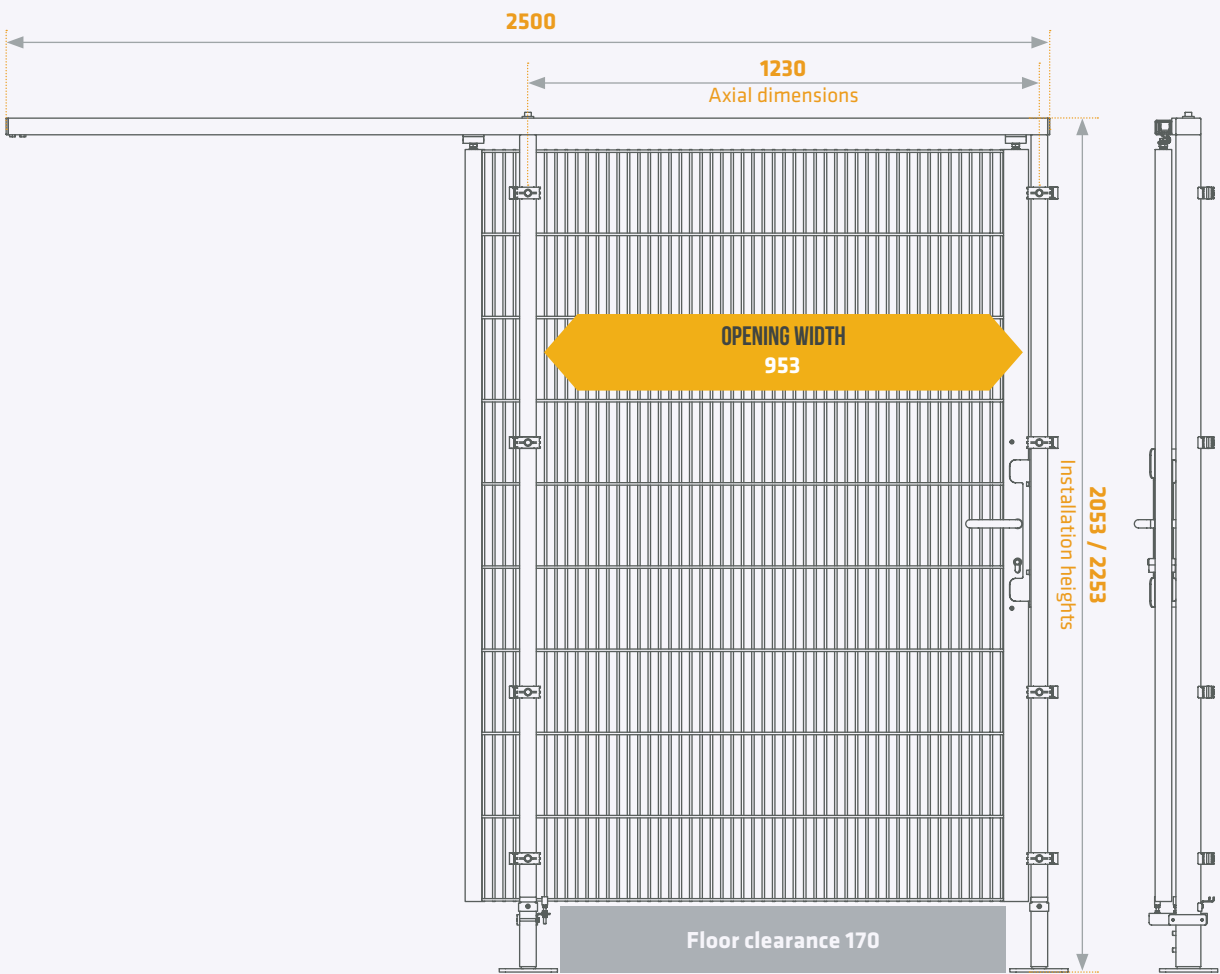
RAL colours are available to download
from our website:
www.econfence.com/ral.pdf



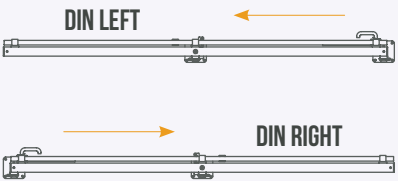
BASIC LINE

1-LEAF SLIDING DOOR BT01

// DETAILS AND ORDER NUMBERS



↑ All dimensions in millimetres



1-LEAF SLIDING DOOR BT01 // ORDER NUMBERS

System height 2000 mm

| Order no. | Colour group 2 | Colour group 3 | Colour group 4 | Door |
|--------------------|----------------|----------------|----------------|--------------------------|
| | RAL | RAL | RAL | Dimensions in mm (W x H) |
| BSTLR18012019-BT01 | 2-7035 | 3-xxxx | 4-xxxx | 2554 x 2053 |

System height 2200 mm

| Order no. | Colour group 2 | Colour group 3 | Colour group 4 | Door |
|--------------------|----------------|----------------|----------------|--------------------------|
| | RAL | RAL | RAL | Dimensions in mm (W x H) |
| BSTLR20012019-BT01 | 2-7035 | 3-xxxx | 4-xxxx | 2554 x 2253 |



Example of a correct order:
Order no. BSTLR18012019-BT01 + colour group 2 + RAL colour no. 7035 = complete order number BSTLR18012019-BT01-2-7035

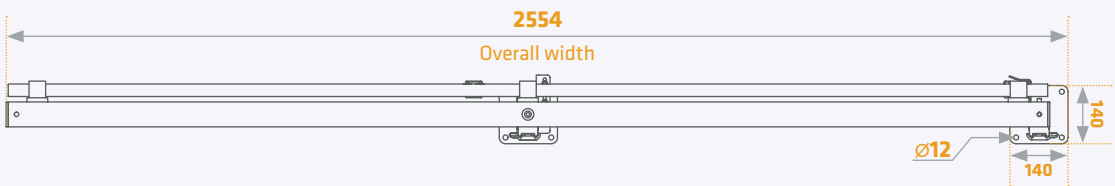
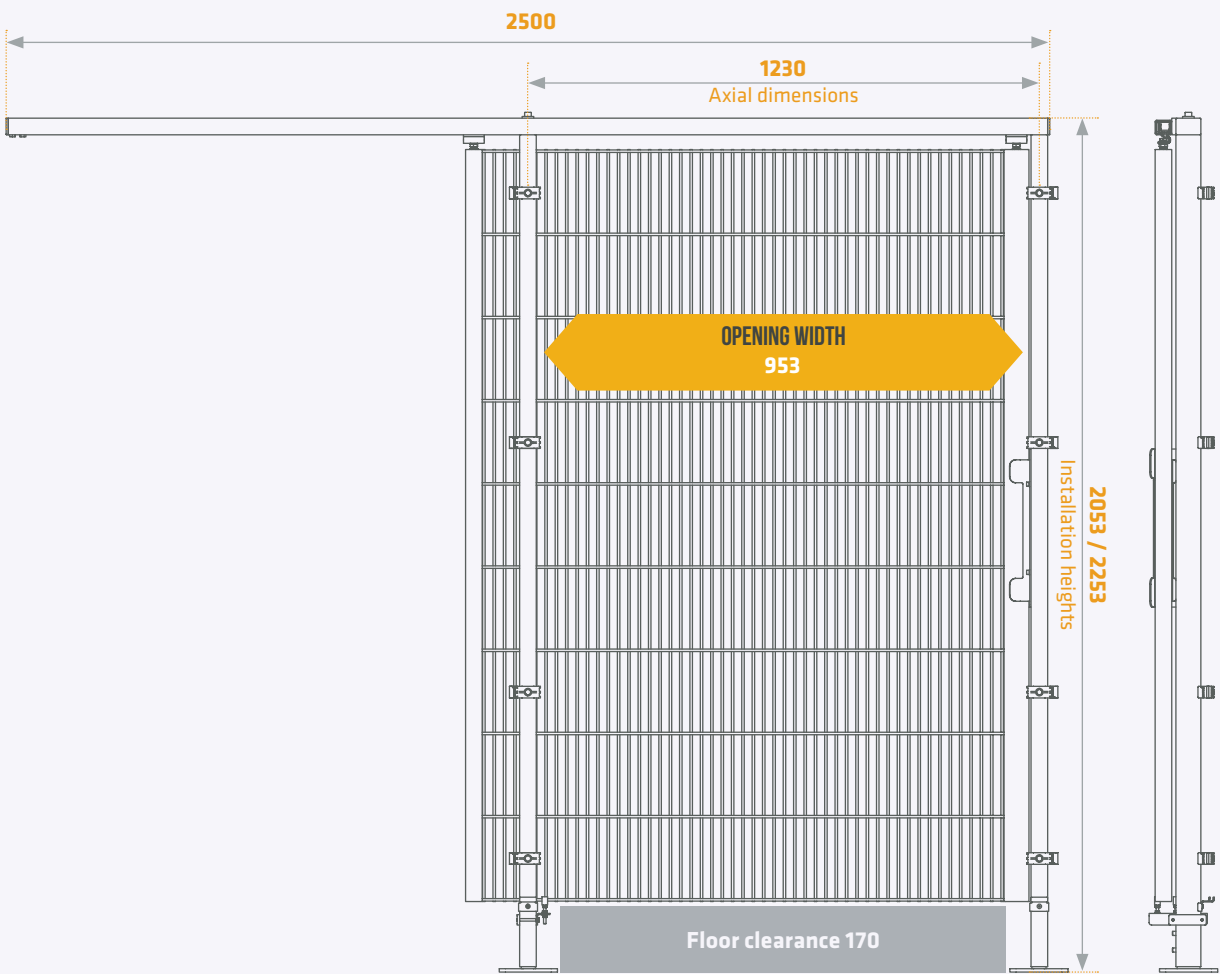


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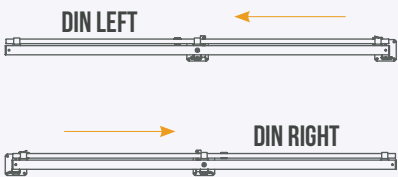
BASIC LINE

1-LEAF SLIDING DOOR GH01
// DETAILS AND ORDER NUMBERS



All dimensions in millimetres

1-LEAF SLIDING DOOR GH01 // ORDER NUMBERS



System height 2000 mm

| Order no. | Colour group 2 | Colour group 3 | Colour group 4 | Door |
|--------------------|----------------|----------------|----------------|--------------------------|
| | RAL | RAL | RAL | Dimensions in mm (W x H) |
| BSTLR18012019-GH01 | 2-7035 | 3-xxxx | 4-xxxx | 2554 x 2053 |

System height 2200 mm

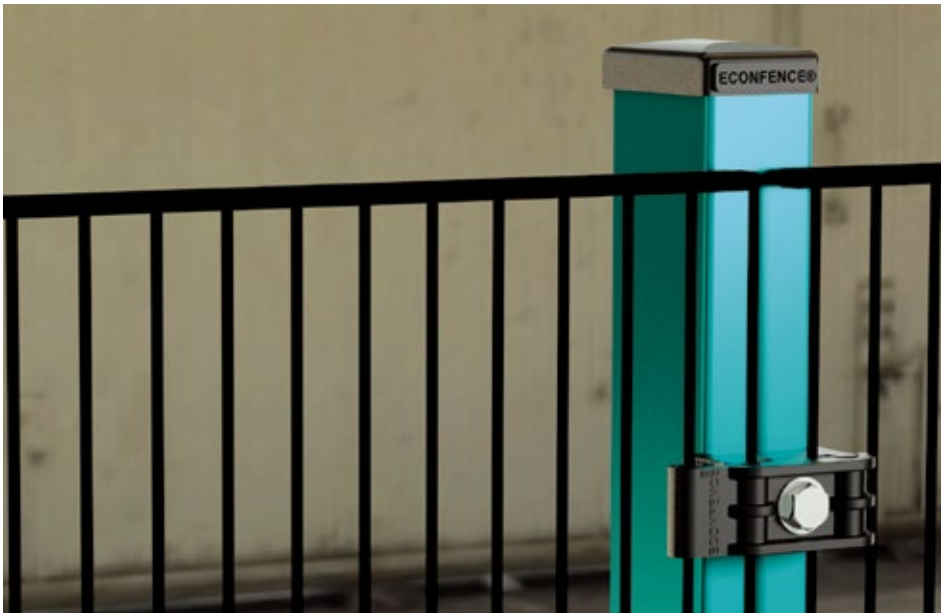
| Order no. | Colour group 2 | Colour group 3 | Colour group 4 | Door |
|--------------------|----------------|----------------|----------------|--------------------------|
| | RAL | RAL | RAL | Dimensions in mm (W x H) |
| BSTLR20012019-GH01 | 2-7035 | 3-xxxx | 4-xxxx | 2554 x 2253 |

Example of a correct order:
Order no. BSTLR18012019-GH01 + colour group 2 + RAL colour no. 7035 = complete order number BSTLR18012019-GH01-2-7035



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BASIC LINE
OVERVIEW / ACCESSORIES AND EXTRAS

| Order no | Designation | Fig. |
|----------|--|------|
| ZB20097 | Post cap with collar, black plastic, for a post profile measuring 60x40 mm | 1 |
| ZB31004 | Clamping element, black plastic, clamping range 4 mm, with pre-assembled steel screw, ST 8x40 mm | 2 |
| ZB21008 | Mesh support, row post (drive-in version), black plastic, for a post profile measuring 60x40 mm | 3 |
| ZB21012 | Mesh support, corner post (drive-in version), black plastic, for a post profile measuring 60x40 mm | 4 |
| ZB10076 | Pin chuck for mesh support (wooden) | |
| ZB31047 | Bottom mesh connector for BL row post for a post profile measuring 60x40 mm, with screw | 5 |
| ZB31048 | Bottom mesh connector for BL universal corner post for a post profile measuring 60x40 mm, with screw | 6 |
| ZB31051 | Assembly set, mesh fixing (drive-in version) for BL row posts 5 x ZB31004, clamping element, black plastic, 4 mm, with pre-assembled tapping screw 5 x ZB21008, mesh support, row post (drive-in version), black plastic 1 x ZB31047, bottom mesh connector for BL row post, with screw | |
| ZB31052 | Assembly set, mesh fixing (drive-in version) for BL corner or door-corner posts, left 5 x ZB31004, clamping element, black plastic, 4 mm, with pre-assembled tapping screw 5 x ZB21012, mesh support, corner post (drive-in version), black plastic 1 x ZB31049, bottom mesh connector for BL left corner post, with screw | |
| ZB31053 | Assembly set, mesh fixing (drive-in version) for BL corner or door-corner posts, right 5 x ZB31004, clamping element, black plastic, 4 mm, with pre-assembled tapping screw 5 x ZB21012, mesh support, corner post (drive-in version), black plastic 1 x ZB31050, bottom mesh connector for BL right corner post, with screw | |
| S00001 | Post insert base for profiles measuring 60x40 mm, 140x140 mm plate, galvanised | 7 |
| ISO 7380 | Fixing screw for removable post base (2 screws required per base) | |
| M6x10 | | |
| ZB20025 | Hilti std stud anchor, galvanised, HSA M10x113 50/40/10 for uncracked concrete | |
| ZB20027 | Hilti capsule adhesive anchor HVU M10x90 with anchor rod HAS M10x90/21 for uncracked concrete | |
| ZB40001 | 1-leaf swing door system, fully pre-assembled on delivery, ready to install | |
| ZB40003 | 1-leaf sliding door system, fully pre-assembled on delivery, ready to install | |
| ZB20054 | Spray paint, RAL 7035 – Light grey, 400 ml, gloss | |
| ZB20055 | Spray paint, RAL 1021 – Colza yellow, 400 ml, gloss | |
| ZB20056 | Spray paint, RAL 9005 – Jet black, 400 ml, gloss | |
| ZB20057 | Spray paint, RAL 9005 – Jet black, 400 ml, matt | |
| ZB40005 | Mesh customisations and recesses according to customer layout | |

Fig. 1



Fig. 2



Fig. 3



Fig. 4



Fig. 5



Fig. 6

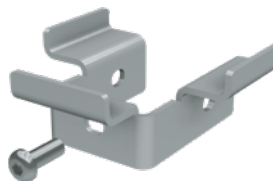
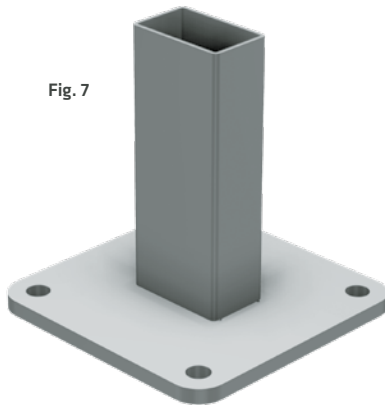


Fig. 7



Should you have any further questions, please contact us at any time on +49 (0) 5223 791995-0.

Technical specifications subject to change.
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2D/3D PLANNING DATA

We will make all necessary CAD files available to you for construction and planning purposes.



CAD PLANNING

We will be happy to plan and sketch an entire protective fencing layout to discuss with you in detail and establish whether you would like to go ahead with your order.

PLANNING YOUR ZONE PROTECTION

The BASIC LINE protective fencing system is designed to establish a safe distance to protect people from coming into contact with hazardous machinery and facilities.

If you are planning to feature guards in your zone protection system, you must remember to complete a relevant risk assessment. This requires the following standards to be taken into account:

ISO 12100

Safety of machinery

ISO 13857

Safety distances to prevent hazard zones being reached by upper and lower limbs

ISO 14120

Guards

ISO 14119

Interlocking devices associated with guards

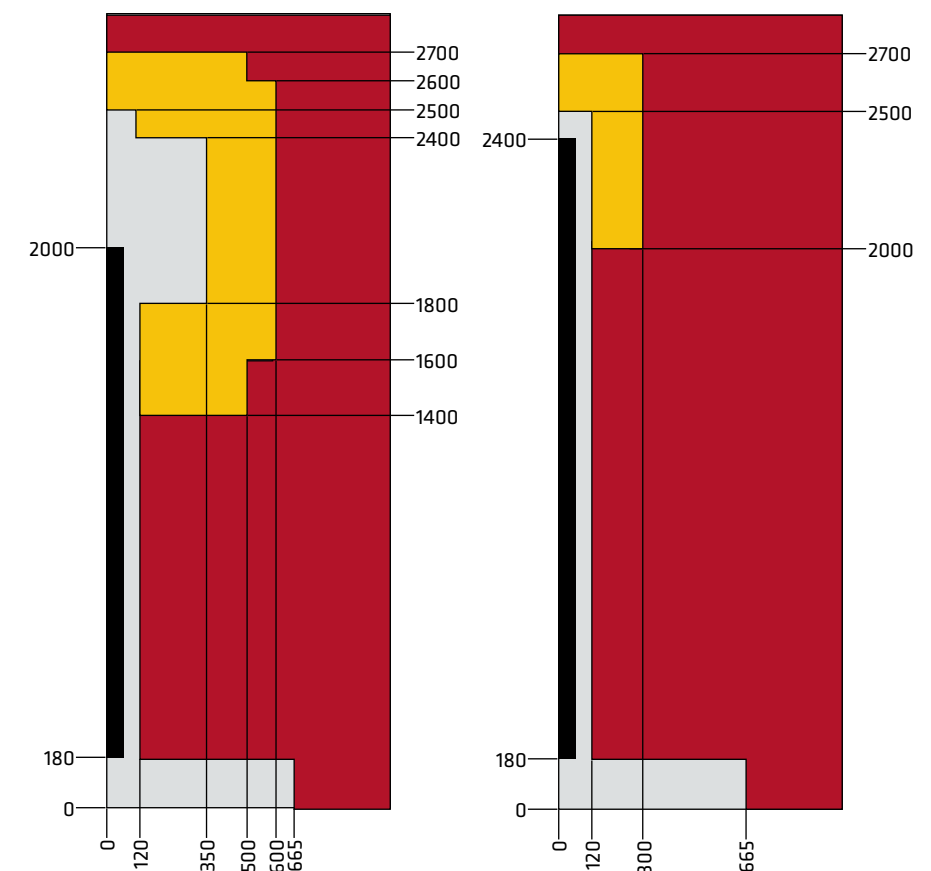
Evaluation of the hazardous area

The safety distance of the protective fencing system is defined in accordance with the corresponding EN standard. This process involves drawing up a floor plan of the machine or system.

Risk analysis and assessment

The risk assessment must be carried out and evaluated by the customer in accordance with the relevant harmonised standards in order to identify the required mesh size, height, floor clearance, distance from the hazardous area, and intended use.

SAFETY DISTANCES ACCORDING TO ISO 13857



Note:

In the event of a risk posed by slips or misuse, the use of safety distances to prevent hazardous zones being reached by lower limbs may not be appropriate in accordance with ISO 13857, Annex B. If this is the case, then the safety distances must be defined by the plant manufacturer in accordance with the risk assessment.

Low risk
High risk

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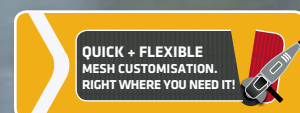


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TIEMANN

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